

# MINIMA UP IN BARS

## INSTALLATION INSTRUCTION

NB

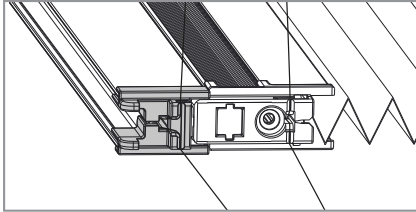
All the pictures represent the **internal view**.

The installation of the insect screen should be made by qualified personnel following the instructions listed below.

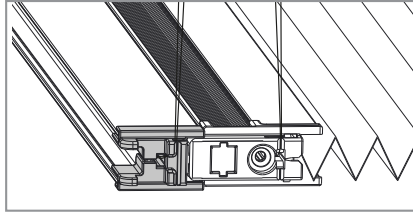
Use screws or anchors suitable for the type of wall on which the insect screen will be installed. Make sure that the jambs are parallel and at right-angle; in case of out of square walls make the necessary adjustments to ensure parallelism to the profiles of the insect screen.



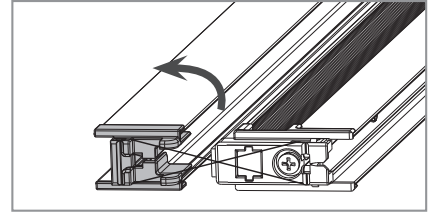
**Warning:** to prevent malfunctioning **always** check that the wires are correctly positioned in the cover-cut caps.



✓ **Correct position of the wires.**

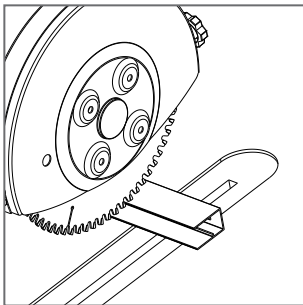


✗ The wires **MUST NOT** come out of the same groove.

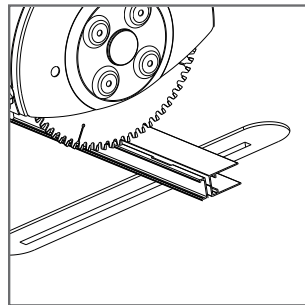


✗ **NEVER TURN** the closure profile to prevent the wires intertwine.

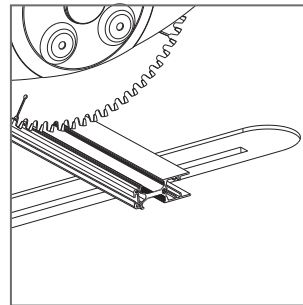
### CUT ALUMINIUM BARS



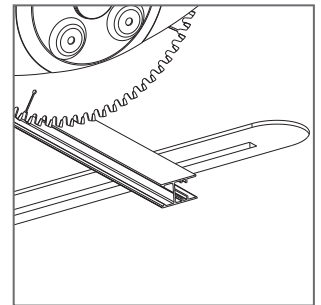
**1** Cut the profiles for front attachment according to the desired sizes, **subtracting 44 mm**.  
(E.g. 1300 mm = cut 1256 mm).



**2** Cut the lower and upper guide according to the desired sizes, **subtracting 2 mm**.  
(E.g. 1300 mm = cut 1298 mm).

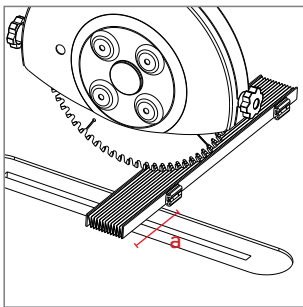


**3** Cut the handle bar according to the desired sizes, **subtracting 33 mm**.  
(E.g. 1300 mm = cut 1267 mm).

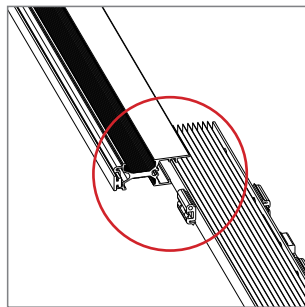


**4** Cut the side guide according to the desired sizes, **subtracting 30 mm**.  
(E.g. 1300 mm = cut 1270 mm).

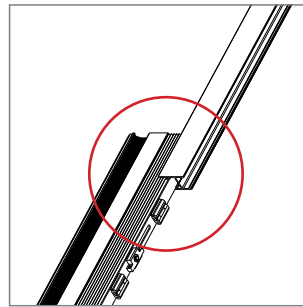
### PREPARE MESH



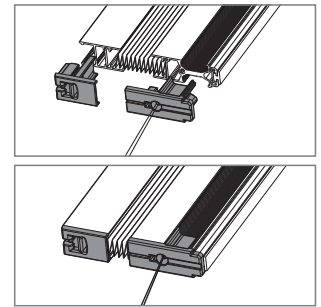
**1** Starting from the finished measures of the insect screen, cut the mesh by **subtracting another 24 mm**.  
**WARNING:** cut the mesh at the top (a).



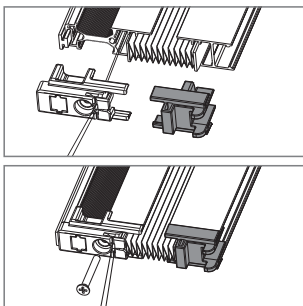
**2** Insert the mesh in the handle-bar.



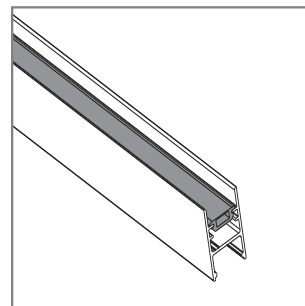
**3** Insert the mesh in the back profile with no magnet.



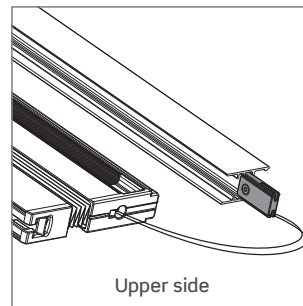
**4** Put the upper cut plugs.



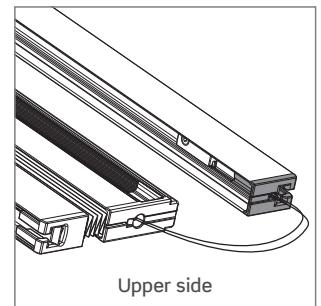
**5** Put the lower cut plugs and fix them.



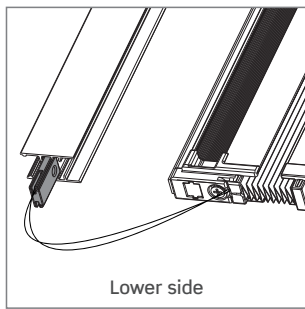
**6** Remove the magnetic sheath from the back profile.



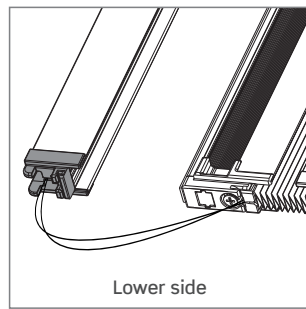
**7** Insert the pull cord in the upper side of the back profile.



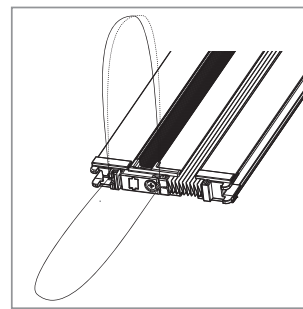
**8** Insert the cut plug in the back profile; be sure to release the cord from the groove.



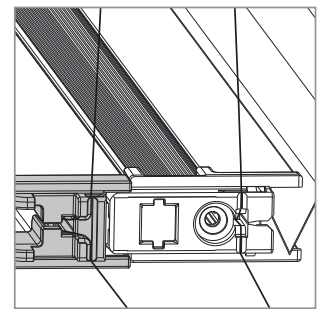
**9** Insert the pull cord in the lower side of the back profile.



**10** Insert the cut plug in the back profile; be sure to release the cord from the groove.

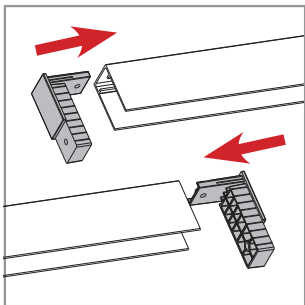


**11** Separate the cord in the lower part.  
**Warning: if the cords are three, keep two cords from one side and one on the other (as shown in the picture).**

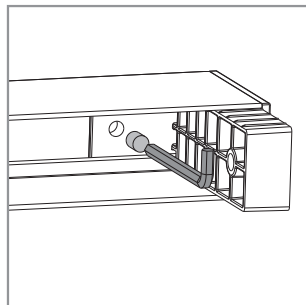


**12** Fix the wires in the slots provided on the plugs.

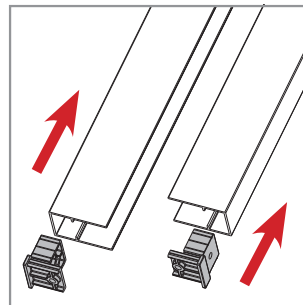
## FRAME PREPARATION



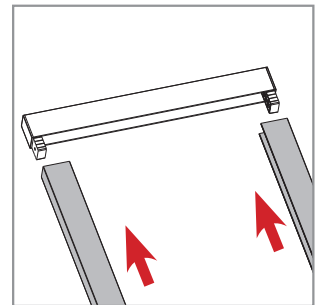
**1** Insert the corners on both side of the upper rail.



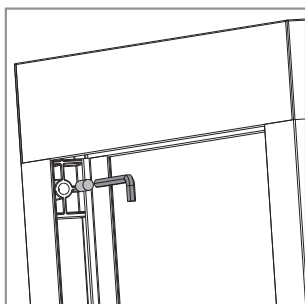
**2** Fix the side guides with the screws.



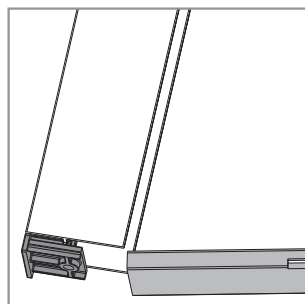
**3** Insert the bottom corners in the side guides of the frame. Fix the corners with the screws.



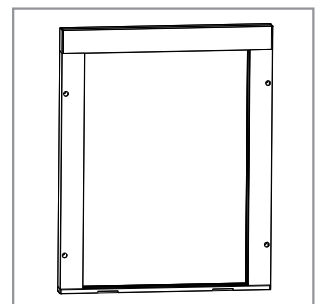
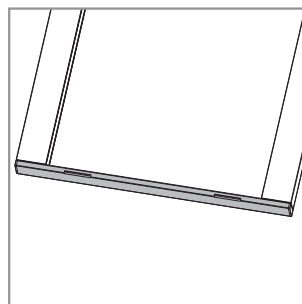
**4** Assemble the frame coupling the side guides to the upper rail.



**5** Fix the upper rail to the side guides using the screws.

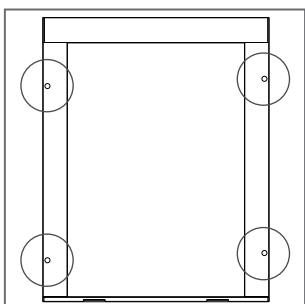


**6** Hook the bottom rail to the side guides corners.

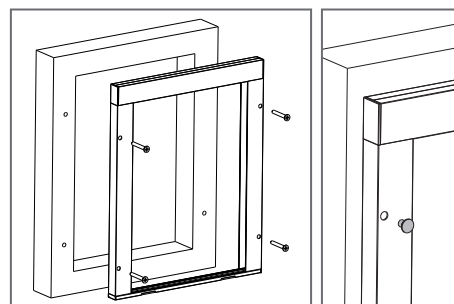
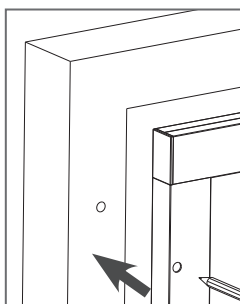


**Assembled frame.**

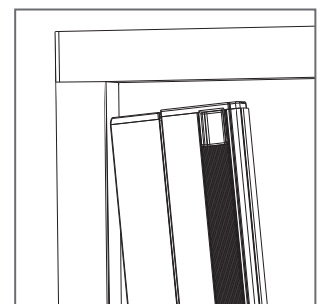
## INSTALLATION



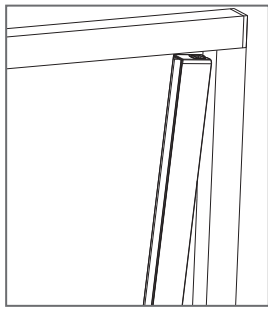
**1** Place the frame and prepare the installation.



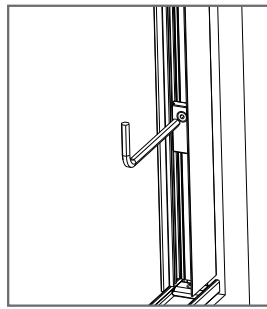
**2** Fix the frame to the wall using the holes on the side guides. Use the caps by pushing them into the holes.



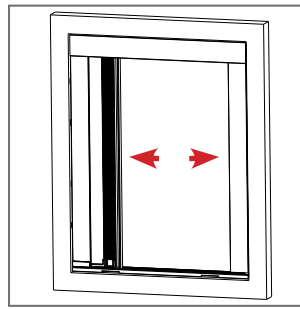
**3** Insert the closure profile under the upper rail and adhere it to the frame.



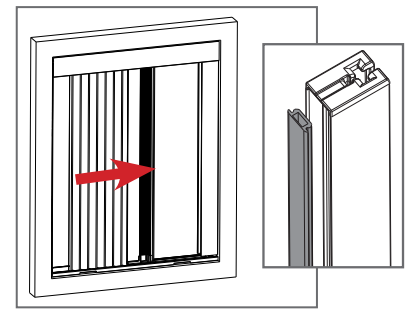
**4** Insert the handlebar under the upper rail adhering it to the frame.



**5** Apply the insect screen and adjust the position of the pull cord.  
**CAUTION! Do not tighten the cords up too much, because they could break when using the flyscreen.**



**6** Make sure that the closure profile and the handlebar are fixed to the frame.



**7** Verify the proper functioning of the insect screen and insert the magnetic sheathing into the back profile.

## PRODUCT INFORMATION

### USE • MAINTENANCE • GUARANTEE

This document is an integral part of the product and is intended for the benefit of all persons using the screen (users + installation and maintenance operators).

All the instructions listed in this document comply with the EU Machinery Directive and provides for the correct use, installation and maintenance of the screen, with the aim of avoiding damage to persons and to the product.

This guide will help you appreciate the advantages of this screen and assist you during the use, installation and maintenance phases. The company reserves the right to implement partial or complete modifications without prior notice and declines any responsibility in relation to any possible inaccurate or incomplete information.

#### INTENDED USE

The insect screen is intended, as its name would suggest, to act as a protective screen against intrusive insects in the room or area where it has been located. Any other use shall be considered improper. The manufacturer will not be held responsible for damage arising from improper, erroneous and irrational use.

#### PACKAGING, MOVEMENT AND TRANSPORT

- The screens are packaged in transparent bags, cardboard and polyethylene wrapping which protect the unit during transport.
- The screen can be moved by hand and does not require any special equipment to facilitate movement.
- Please take every precaution to avoid any possible damage to the screen.
- After removing the packaging, check that the screen is in perfect condition and that there are no visibly damaged parts.

If in doubt, do not use the screen and contact the supplier.

#### ATTENTION!!!

Packaging materials must not be left within the reach of children.

#### USE

Avoid use (opening and closing of the screen) by children.

#### MAINTENANCE

Regularly clean the magnetic parts using a damp cloth.

- In the case of wear and tear, lubricate the bearings using a silicone spray.
- All extraordinary maintenance operations must be carried out by suitably qualified personnel.
- Spare-parts are available from retailers.

#### DISASSEMBLY AND DECOMMISSIONING

Before disassembling the screen, please consult the instructions manual. The screen does not contain dangerous materials. There are no specific guidelines for decommissioning or disposal.

#### GUARANTEE

Do not disassemble apparently malfunctioning parts or accessories on your own initiative, please contact the retailer who shall organise technical support and spare-parts, failure to do so will affect the conditions of the guarantee. The guarantee includes the complete or partial replacement of the unit or parts in the case of functional issues arising from manufacturing defects and is exempt from damage and deterioration caused by the customer.

**This screen is guaranteed for a period of 24 months.**